



SAFARI R-SPEC SNORKEL

SS900R

01/04/15

ITEM	DESCRIPTION	QTY	PART NO
1	SNORKEL BODY	1	610-133-000R
2	3" AIR RAM - Assembly	1	000-135-050
3	BRACKET - Upper Mounting	1	610-032-000
4	BOLT - Hex - M6 x 14mm (SEMS)	2	000-002-100
6	WASHER - Star - 6mm	1	000-304
7	BOLT - 6mm x 1.0 x 12mm	1	000-001
8	WASHER - 6mm x 30mm	1	000-322
9	STUD - 8mm x 1.25 x 25mm - O/L	2	000-110
10	NUT - Nyloc - 8mm x 1.25	2	000-205-300
11	BOLT - 8mm x 1.25 x 16mm	2	000-011
12	WASHER - Star - 8mm	2	000-305
13	WASHER - Body - 8mm x 30mm	4	000-311-300
14	CLIP - Body - Plastic	4	000-960
15	SCREW - S/T - 4.2mm x 13mm	4	000-951
16	CLAMP - Hose - 70 / 90mm	1	000-908
17	CLAMP - Hose - 60 / 80 - Silver	3	000-907
18	EDGING - Rubber - 400mm	1	000-953-040
19	DUCT - Rubber - Long	1	610-024-100
20	DUCT - Rubber - Short	1	610-024-200
21	JOINER - Duct	1	610-025-000
22	TEMPLATE	1	610-017-000
23	HOSE CLAMP - SIZE 48 (BLACK)	1	000-918/B

WARNING!!

**IT IS AN INSTALLER
RESPONSIBILITY TO VERIFY
ALL COMPONENTS, AND
PARTICULARLY THE
TEMPLATE ARE CORRECT,
BEFORE STARTING ANY PART
OF THE SNORKEL
INSTALLATION.**

**(CHECK TEMPLATE AGAINST
SNORKEL BODY)**



SAFARI R-SPEC SNORKEL

SS900R

MAZDA B2600/FORD COURIER 1990-1994

G6 PETROL (2.6L)

Fitment to: Left hand side
Fitting time: Approximately 120 minutes
Special Tools: 95mm hole saw
89mm hole saw
Tape Measure
Saw

Instructions:

1. Remove the left hand front wheelarch liner and the air cleaner body. Remove the self tapping screw from between the overflow bottle and the power steering reservoir.
2. Tape the template in position on the upper rear corner of the left hand guard. Using a felt pen, mark the hole positions. Remove the template. Using a 95mm holesaw, cut the main hole. The drill should be held horizontal (parallel to the ground) while cutting this hole. Drill the mounting holes to 11/16" using a stepdrill.

3. To drill the inner hole, use a tape measure. Measure down from the underside of the inner guard lip. 75mm. Measure back from the headlight support panel 85mm. Where the lines intersect, is where you should drill the hole. Re-check the dimensions 3 or 4 times before proceeding. When the hole position is marked, drill the hole out to 89mm.
4. Bolt the upper mounting bracket to the snorkel body. Insert the stainless steel studs into the holes directly behind the snorkel snout. Locate the snorkel on the vehicle and mark the upper mounting hole positions on the "A" pillar. Remove the snorkel. Drill the upper holes to 8mm.
5. Paint all holes to prevent rust.
6. Place rubber edging around the inner hole. Lubricate inside the connecting ducts and sit the duct and sit the ducts in position. Join the two ducts together with the steel joiner and secure with 60/80 clamps. Trim the flared end off the air cleaner snout, and refit the air cleaner to the vehicle. Secure the connecting duct to the air cleaner snout with a 60/80 clamp.
7. Insert plastic body clips into the upper mounting holes. Slide a clamp onto the end of the connecting duct. (The clamp will have to be bent into shape). Position the snorkel on the vehicle while sliding the snorkel snout into the connecting duct. Secure the snorkel in place, using the appropriate hardware. Tighten the clamp holding the duct onto the snorkel snout.
8. Refit the wheelarch liner. Fasten the self tapping screw between the overflow bottle and the power steering reservoir. Fit the air ram to the top of the snorkel and tighten the clamp.



B2600 MAZDA / FORD COURIER SNORKEL SS900R

G6 Petrol Engine (2.6L)^{7/2/95}

